

ABSTRACT

An injection machine, which is provided upstream of a die and has a plunger, is employed to inject a resinous material into the die, and the injected resinous material  
5 is extruded in a certain shape through a nozzle of the die. Thus, the extruded resinous material can be provided with a desired cross-sectional shape even when an injection amount of the resinous material is changed.

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